Notice of Allowability	Application No.	Applicant(s)	
	10/707,591	HORMANN, GREGORY A.	
	Examiner	Art Unit	
	Suzanne E. McDowell	1732	
The MAILING DATE of this communication appearance All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIOF of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this ap or other appropriate communication IGHTS. This application is subject to	plication. If not include will be mailed in due	ed course. <b>THIS</b>
1. This communication is responsive to			
2. The allowed claim(s) is/are <u>1-14</u> .			
3.			
Attachment(s)  1. ☑ Notice of References Cited (PTO-892)  2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)  3. ☐ Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date  4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material	5. Notice of Informal F 6. Interview Summary Paper No./Mail Da 7. Examiner's Amendr 8. Examiner's Stateme 9. Other	(PTO-413), te ment/Comment	· owance

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## REASONS FOR ALLOWANCE

The following is an examiner's statement of reasons for allowance: the prior art does not teach or fairly suggest, in a method of gas assist injection molding wherein plastic material is injected into a mold cavity with a laminate material positioned therein, the steps of injecting a gas into the plastic material to form at least one hollow void in the plastic material and, after allowing the plastic material to solidify, venting the gas from the article and removing the article from the mold cavity. Prior art such as Ito (US Patent 4,968,474), Matsumoto et al. (US Patent 6,506,335), and Hara et al. (US Patent 5,277,865) teach forming a laminate article with a hollow void by the injection of gas into plastic material, but do not teach venting the gas from the article. Absent hindsight, there is no reason to modify the prior art to vent the gas from the hollow void.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

2. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Suzanne E. McDowell whose telephone number is (571) 272-1205. The examiner can normally be reached on MWF 8:00am-6:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Christina Johnson can be reached on (571) 272-1176. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application

Information Retrieval (PAIR) system. Status information for published applications may be obtained

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Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer

Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR

CANADA) or 571-272-1000.

Suzanne E. McDowell Primary Examiner Art Unit 1732

SEM

September 25,2006